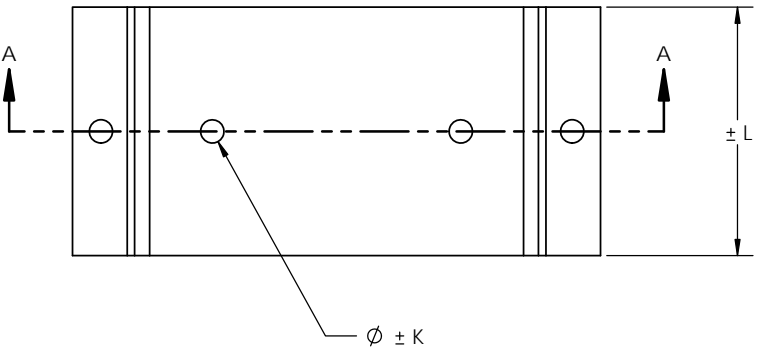


8 7 6 5 4 3 2 1

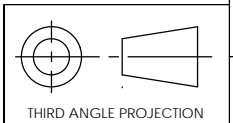
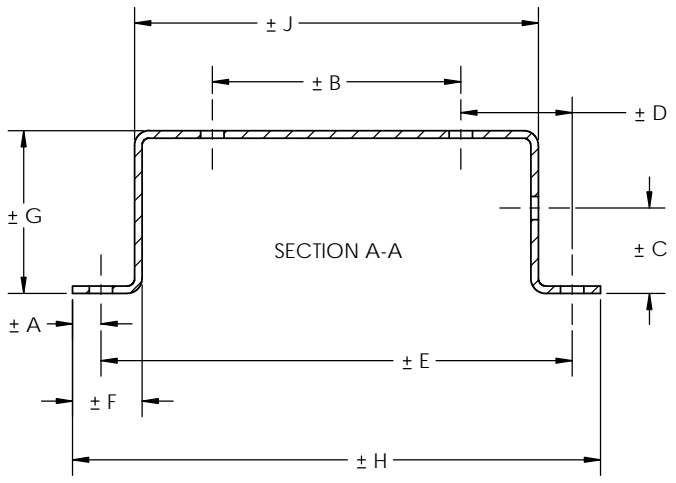
| REVISIONS |      |                 |          |          |
|-----------|------|-----------------|----------|----------|
| ZONE      | REV. | DESCRIPTION     | DATE     | APPROVED |
|           | 00   | INITIAL RELEASE | 10/21/14 | NSD      |



| DIM | Tolerance | Description            |
|-----|-----------|------------------------|
| A   | 0.005     | Edge to Hole           |
| B   | 0.005     | 2 Holes on one surface |
| C   | 0.010     | Formed edge to hole    |
| D   | 0.020     | Holes across 2 bends   |
| E   | 0.030     | Holes across 4 bends   |
| F   | 0.010     | Edge to bend           |
| G   | 0.010     | Across 2 bends         |
| H   | 0.030     | Edges across 4 bends   |
| J   | 0.010     | Across 2 bends         |
| K   | 0.005     | Hole diameter *        |
| L   | 0.005     | Width edge to edge **  |

\* Applies to all internal features  
 \*\* Applies to flat part length up to 24.00". Flat part length over 24.00" tolerance is +/- 0.010"

- NOTES:
1. TOLERANCES APPLY TO ANY SHEET METAL PRODUCT 0.024" TO 0.194" THICK
  2. DIMENSIONAL TOLERANCES ONLY APPLY TO PART IN CONSTRAINED STATE
  3. SMS IS NOT RESPONSIBLE FOR DISTORTION OF INTERNAL FEATURES INSIDE BEND AREAS



**PROPRIETARY AND CONFIDENTIAL**  
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|             |         |                                      |                            |  |
|-------------|---------|--------------------------------------|----------------------------|--|
|             |         | UNLESS OTHERWISE SPECIFIED:          | NAME/DATE                  | <br>CUSTOMER FOCUSED   QUALITY DRIVEN   PROVEN RELIABILITY |
|             |         | DIMENSIONS ARE IN INCHES             | DRAWN                      |  |
|             |         | TOLERANCES:                          | CHECKED                    |  |
|             |         | BEND ± 1 DEG                         | ENG APPR.                  |  |
|             |         |                                      | MFG APPR.                  |  |
|             |         | INTERPRET GEOMETRIC TOLERANCING PER: | Q.A.                       | DWG. Name:   |
|             |         | MATERIAL                             | SMS SHEET METAL TOLERANCES |  |
|             |         | FINISH                               | REV 00                     |  |
| NEXT ASSY   | USED ON | DO NOT SCALE DRAWING                 | SCALE: 1:2                 | WEIGHT:  |
| APPLICATION |         |                                      |                            | SHEET 1 OF 1   |

8 7 6 5 4 3 2 1